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From the INTERNATIONAL SEARCHING AUTHORITY

INTERNATIONAL SEARCHING AUTHO To:	· III	PCT WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (PCT Rule 43bis.1) Date of mailing (daymonthiyear) see form PCT/ISA/210 (second sheet)	
see form PCT/ISA/220			
Applicant's or agent's file reference see form PCT/ISA/220 FOR FURTHER ACTION See paragraph 2 below			
International application No. PCT/IB2005/001398	International filing date (c	day/month/year) Priority date (day/month/year) 18.05.2004	
International Patent Classification (IPC) or b A61J3/07, B65B1/38, B65B1/48 Applicant I.M.A. INDUSTRIA MACCHINE AU		and IPC	
 □ Box No. IV Lack of unity of ☑ Box No. V Reasoned state applicability; cit. □ Box No. VI Certain docume ☑ Box No. VII Certain observation 	inion nent of opinion with regal invention ement under Rule 43 <i>bis</i> ations and explanations ents cited in the international app	rd to novelty, invent 1(a)(i) with regard to supporting such sta	tive step and industrial applicability o novelty, inventive step or industrial atement
FURTHER ACTION If a demand for international prelii	minary examination is n	nade, this opinion w	ill usually be considered to be a
written opinion of the Internationa the applicant chooses an Authorit International Bureau under Rule 6 will not be so considered.	I Preliminary Examining y other than this one to	Authority ("IPEA"). be the IPEA and the	However, this does not apply where e chosen IPFA has notifed the
If this opinion is, as provided above submit to the IPEA a written reply months from the date of mailing owhichever expires later.	together, where appror	riate, with amendm	e IPEA, the applicant is invited to lents, before the expiration of three n of 22 months from the priority date,
For further options, see Form PC For further details, see notes to Formatter details.			
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Name and mailing address of the ISA:



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WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/IB2005/001398

Box i	40. I	Basis of the opinion			
With r	regard nguag	d to the language , this opinion has been established on the basis of the internate ge in which it was filed, unless otherwise indicated under this item.	ational application in		
☐ This opinion has been established on the basis of a translation from the original language into the following language , which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).					
 With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of: 					
a. typ	e of m	naterial:			
	a se	equence listing			
	tabl	e(s) related to the sequence listing			
b. forn	nat of	material:			
	in w	ritten format			
	in c	omputer readable form			
c. time	e of fil	ing/furnishing:			
	con	tained in the international application as filed.			
	filed	together with the international application in computer readable form.			
	furn	ished subsequently to this Authority for the purposes of search.			
na co ap	as bee opies oprop	en filed or furnished, the required statements that the information in the subsection is identical to that in the application as filed or does not go beyond the application, were furnished.	quent or additional		
	With I the la (I	This of languary (under With regard necessary) at type of mand a second in wall in confident of the languary o	With regard to the language, this opinion has been established on the basis of the internative language in which it was filed, unless otherwise indicated under this item. This opinion has been established on the basis of a translation from the original lang language , which is the language of a translation furnished for the purposes of internation (under Rules 12.3 and 23.1(b)). With regard to any nucleotide and/or amino acid sequence disclosed in the internation necessary to the claimed invention; this opinion has been established on the basis of: a. type of material: a sequence listing table(s) related to the sequence listing b. format of material: in written format in computer readable form c. time of filing/furnishing: contained in the international application as filed. filed together with the international application in computer readable form. furnished subsequently to this Authority for the purposes of search.		

OPCOR S . P.

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/IB2005/001398

IAP20 Rec'd PCT/PTO 16 FEB 2006

Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

7,8

No: Claims

1-6

Inventive step (IS)

Yes: Claims

No: Claims

1-8

Industrial applicability (IA)

Yes: Claims

1-8

No: Claims

2. Citations and explanations

see separate sheet

Box No. VII Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- 1 Reference is made to the following documents:
 - D1: WO 00/32474 A (I.M.A. INDUSTRIA MACCHINE AUTOMATICHE S.P.A; TREBBI, ROBERTO) 8 June 2000 (2000-06-08)
 - D2: US 2001/035431 A1 (RUNFT WERNER) 1 November 2001 (2001-11-01)
 - D3: DE 43 36 233 A1 (ROBERT BOSCH GMBH, 70469 STUTTGART, DE) 27 April 1995 (1995-04-27)
- 2 The present application does not meet the criteria of Article 33(1) PCT,
- 2.1 The document D1 (pages 5 9, fig. 1 8) discloses (the references in parentheses applying to this document):

A capsule filling machine for the production of hard gelatin capsules (C) comprising a lid (C1) a body (C2) containing a quantity of pharmaceutical material, the machine comprising a rotary turret or carousel (14) which defines at least one capsule (C) handling line (F) and on which the following are positioned, one after the other, one station (K11) for feeding empty capsules (C), one opening station (K12) where the capsule bodies (C2) are separated from the lids (C1) to form two separate rows of capsule bodies (C2) and lids (C1), one station (K1 - K5) for feeding and dosing the quantities (Q1-Q4) of pharmaceutical material to be filled into the capsule bodies (C2) and one station (K7) for closing the capsules (C) by placing a lid (C1) over each respective body (C2), the machine being characterised in that it further comprises means for detecting and volumetrically checking the quantity (Q1-Q4) of pharmaceutical material filled into each capsule body (C2), the detecting and checking means comprising transducer means (T, T') for measuring the volume of said quantities (Q1-Q4) before they are inserted into the capsule bodies (C2)

Document D2 discloses also a capsule filling machine with all the technical features of claim 1.

- Therefore, the subject-matter of claim 1 is not new in the sense of Article 33(2) PCT.
- 2.2 Claim 6 claims the method for using the machine claimed in claim 1. As D1 discloses a machine including all the technical features of claim 1, the method for using it is also diclosed in this document. Therefore, the subject-matter of claim 6 is also not new in the sense of Article 33(2) PCT.
- 2.3 Dependent claims 2 to 5, 7 and 8 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of novelty and/or inventive step, the reasons being as follows:

Novelty:

D1; pages 5 - 9, fig. 1 - 8; for claims 2 to 5

Inventive step:

D3; column 3, lines 41 - 58, fig. 1; for claim 7

The feature "linear transducer" is merely one of several straightforward possibilities from which the skilled person would select without the exercise of inventive skill, in order to measure the height of the pharmaceutical material inside the chamber. LVDTs (Linear Variable Differential Transformer) are often used to detect and transmit physical position of mechanical parts via electrical signals. Therefore claim 8 does not involve an inventive step.

Re Item VII

Certain defects in the international application

- Independent claims are not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in the preamble (Rule 6.3(b)(I) PCT) and with the remaining features being included in the characterising part (Rule 6.3(b)(ii) PCT).
- 4 Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (SEPARATE SHEET)

International application No.

PCT/IB2005/001398

disclosed in the document D1 is not mentioned in the description, nor is this document identified therein.